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Production planning was created in the 1960s, but back then the system worked backwards. All planning was based on the delivery date and reworking through the production stages from there. In the 21st century, companies have to adapt to new ways of planning and scheduling product processes. By introducing lean manufacturing techniques, planning must be equally simplified, if not more so to increase productivity, maintain demand and maximize the company's return on investment. Planning and production schedules used to work week by week. Today's companies need to have real-time data to be efficient and competitive. All levels of the production planning process must be able to access current, up-to-date data in order to properly plan production schedules. This form of planning is part of a new generation of planning called the APS – advanced planning and planning – system. The scheduling was based on the proposed delivery date. Now production planning must move forward. Delivery dates are based on when production will actually begin. All factors involved, including inventory, tool, manpower and material availability, are combined into an equation that determines a more realistic estimate of the delivery date for the customer. Most lean manufacturing environments use a custom stance when it comes to production planning. This approach gives the manufacturer the ability to track the actual progress of an order instead of using complex algorithms to define the resources that will be needed to complete it. This real-time method simplifies the inventory control planning aspect. Not fulfilling the promise of a delivery date has always been a ban on any manufacturing environment. Using the APS system to allocate and order inventory before production even starts helps keep delivery promises more realistic. Add to this the ability to obtain out-to-date data on all aspects of the project and delivery dates become more of a reality than a guess. The interde volatility of production between two or more locations has always been a problem in production planning. When multiple sites are needed to complete an entire project, organization and proper planning are essential. The new APS systems allow planners the ability to communicate with other production sites to streamline the flow process and significantly reduce downtime. Optimizing the cost of any production project is of paramount importance to businesses. The effectiveness of planning and scheduling teams is key to reducing costs by delivering on time, reducing downtime, reducing shortages and reducing supply stocks to a minimum using the method of withdrawing production. Lowering costs makes the product even more valuable. It is also necessary to hire dynamic planning in order for the company to prepare for situations what if they always arise. Have plans designed to adapt to different scheduling options is just a good deal. With a dynamic planning structure built into pre-existing plans, companies can change to different projects without all the usual chaos. Switching between the present perfect and the last simple is one of the most demanding aspects for English language learners. There are several reasons for this: Students use a language - such as German, French or Italian - that uses their version of the past simple and present perfect alternating. Students find it difficult to make a distinction between a specific past experience (past simple) and general experience (present perfect). Students speak a language in which tense use is much 'looser' such as Japanese. This lesson focuses on the switch by first narrowing the choices down to the present perfect or past simple. Students are asked to first ask questions about the general experience with ever, and then come down to specifics with the words of questions such as where, when, why, etc. You're getting more and more adept at switching between the present perfect and past simple number 1 Asking about experiences #2 Writing about lower-intermediate to intermediate experiences Start lessons by talking about your own experiences in a general way. Be careful not to give any details about these experiences. In other words, keep the present perfect. I find topics such as travel, education and hobbies work well. For example: I have been to many countries in my life. I travelled through Europe and visited France, Germany, Italy and Switzerland. I also drove a lot in the U.S. In fact, I've been through almost 45 states. Ask students to ask you questions about the specifics of some of your adventures. You may need to model this. However, students will hopefully be able to quickly catch up and keep the past simple. Create a timeline on the board that showcase some of your adventures. Place questionnaires above general statements, specific dates above specific statements. Point out the difference between the two. You can also use tense weather maps on this site. Present the question are you ever ... for general experience. Review information issues in the past simply focus on specific experiences. Model several question-and-answer exchanges with students who switch between have you ever... followed by informative questions When are you ..., where are you ... etc. when students answer in the affirmative. For students to complete the exercise with partners or in small groups. Move around the class, listen to these conversations by helping when needed. To continue, ask students to fill out the worksheet by following the example provided. Move around the room making sure students switch between the present perfect and simple past in writing. Use the present perfect with 'Have you ever...' to ask questions of your classmates. When your partner 'da', 'da', information issues in the past is simple. For example: Student 1: Have you ever been to China? Student 2: Yes, I do. Student 1: When did you go there? Student 2: I went there in 2005. Student 1: Which cities have you visited? Student 2: I visited Beijing and Shanghai. Buy a new car/travel in a foreign country/play football/soccer/tennis/golf work in a big company/travel across the ocean/sea something that sick/study you foreign language/lose your money, wallet, or purse/eat snails to play the instrument Write a few sentences on each of these topics. First, start with a sentence using the perfect present. Then write a sentence or two in which you give specific details. For example: I learned three languages in my life. I studied German and Italian when I was in college. I also learned French when I visited the country for a three-month French language programme in 1998. Hobbies that I learned/Places I visited/Crazy food that I ate/granted me/Stupid things that I bought/Subjects I studied Credit: Marlon, Lopez, MMG1, Design_1 Business plans are used by entrepreneurs to secure financing of their business idea or by small business owners who want to improve their business strategy. Whatever the purpose, having templates ready can be useful. If you've never written a business plan before or just want to save time and effort, here are 10 websites where you can download a business plan template and get started. Editor's note: Looking for a business plan template or service for your business plan? If you're looking for information to help you choose the one that's right for you, use the questionnaire below to have our sister site, BuyerZone, provide you with free information from various vendors: The balance business plan template is divided into sections to help you fulfill the best business plan possible, whether you're creating it for funding or strategy. According to the website, each section can be copied to Word, Excel, or a similar word processing application by simply copying and copying text. The website also breaks down each section and gives instructions on how to download and fill out the template. Bplans' investor-approved business plan template used Princeton University and Babson College to teach entrepreneurs how to start a business. The template starts with an executive summary and then guides you through other elements, including a financial plan, company overview, and more. There's also a step-by-step guide to writing a business plan, and Bplans provides a library of sample business plans to ensure you're on the right track. MOBI, my own business institute, is part of Santa Clara University's Center for Innovation and Entrepreneurship. They offer a business plan template consisting of 15 sections that include business profile, licenses/permissions, and location. You can download a Word template. MOBI makes useful suggestions on how to fill each section, as well as who that's. One of the cool things about the business plan score template is that once you've completed it, you can meet with score mentor for expert advice in business planning. SCORE offers options for start-ups and established companies, and you'll find plans for business planning, financing, marketing, etc., if you want to implement one of these areas in your business. The one-page business plan company offers exactly what its name entails: a one-page business plan for those who see no need for an elaborate plan. The one-page business plan is divided into several sections such as vision, mission, goals, strategies and action plans. You can answer all questions with keywords and short phrases. This template is used as an official business plan for New York StartUP! Business plan competition. The PDF business plan template was customized from Rhonda Abrams' successful business plan (The Planning Shop, 2010). Each section includes instructions explaining the type of information you should enter. In addition, the template includes SWOT analysis and an optional technology plan. Plan Builder offers a detailed guide to help you complete each part of your business plan template - something that is especially useful for those who have never written a business plan before. It takes less than 10 minutes to complete, automatically calculates finances for you, plus you can choose from 10 professional designs. Legaltemplates' free business plan template is available for download, and once completed, you simply print it out. You can also download the completed version to be used as a reference. The eight-chapter template explains what information should go in each section and why. With PandaDoc, you can sign up for a 14-day free trial match and then get access to its templates. You'll find templates for general businesses, as well as special templates for restaurants, bakeries, hotels, startups, cafes and lounges. Once you sign up for a free trial, you can customize it to your company's needs by adding photos, price tables, videos, and a theme that matches your branding. Once you're done, you can send it and track it opens and looks through PandaDoc. InvoiceBerry is primarily an invoicing and monitoring platform, but the company offers free business plan templates for freelancers and small businesses. The plans are for Word, Excel, Open Office, and PowerPoint, and can be downloaded directly from the website. They also provide a business plan checklist to ensure that you include all the right information. InvoiceBerry also provides marketing plans and executive summaries that you can insert into your business plan. The pro of going on the free route is that the templates are free. But there are cons to free business plan templates. [Interested in finding the right software and business plan services for your business? Check out our best choices.] writing a business plan allows you to personally find kinship in work and do them. Now, starting with an online template is a good start, but it needs to be reviewed and targeted at your market, said Athya Atkins, founder of A+ Editing. Downloadable business plans may have dated market prices, making the budget inaccurate. If you want to get money from investors, you need a custom business plan with zero errors. Jani Jean, head of overseas operations at Logo Design Guru, said free templates offer limited customization (such as company name, some text, etc.) and are used by tons of people, so chances, if you use that to secure funds, investors may be sick of seeing the same business plan format. The advantage of paying for business plan templates or paying for a business plan overview is the accuracy of information and customization. Your audience gets thousands of entries a day. What will make your business plan stand out from the crowd when you're not in the room when they make decisions about your business?, Jean said. Visuals are the best way to impress and get attention. It makes sense to get paid templates that allow you to make maximum customization through design, images and branding, she said. Said.

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